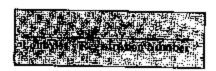
	LOBBYING EXPENDITURE REPORT  COVERING JANUARY 1 THROUGH JUNE 30, DUE AUGUST 15  COVERING JULY 1 THROUGH DECEMBER 31, 2008 DUE FEBRUARY 15	FOR OFFICE USE ONLY	
	Instructions	Postmark Daje: <u>\$19109</u> ERQ - \$15109	
] !	Print in ink or type.  Fill in Ragistration Number in spaces provided.  Check the box that identifies which report is being filed and fill in the year that the report is covering in the space provided.  Complete form and return to the Board of Ethics, 2415 Quait Dr., 3 <sup>rd</sup> Floor, Baton Rouge, LA 70808 (225) 763-8777 or (800) 842-6630.  This form may be faxed to (225) 763-8787.  The report covering July 1- Dec. 31 is a complative report. You must include	1073411	
	Information from the first half of the year.		
1	. Name <u>Sawyer Virginia</u> Last <del>Fhu</del> MT	_	
2	Business Address 3113 Valley Creek Drive Baton Rouge Street and No. City	LA 70808 State Zip	
	Mailing Address FO Box 80258 Baton Rouge	LA 70898-0258	
3	Business Phone (225) 928-5388 Area Code and Telephone Number		
4	Total of all expenditures made January 1 through June 30: \$	0	
5	Total of all expenditures made July 1 through December 31: \$	0	
5	. Total of all expenditures made during enjendar year:  (Line 4 added with Line 5 should equal Line 6)	0	
7	. Did you make an expenditure exceeding \$50 on one occasion for any one	b logislator:	
	From January 1 through June 30?  From July 1 through December 31?  Yes  No	□ NA	
	If the answer to either question in Number 7 above is YES, please comple	ete Schodule A and attach.	
v	m (QZ, Ray, (G))34		

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## LOBBYING EXPENDITURE REPORT



8.	Did you make expenditures exceeding the sum of \$250 for any one legislator:					
	From January 1 through June 30? From July 1 through December 31?	□ Yes □Yes	⊠ No ⊠No	□ NA		
	If the answer to either question in Number 8 above is YES, please complete Schedule A and attach.					
9.	Did you expend funds for a reception, social gathering, or other function to which the entire legislature, either house, any standing committee, select committee, statutory committee, committee created by resolution of either house, subcommittee of any committee, recognized caucus, or any delegation thereof were invited during this reporting period?					
	□Yes		₽ No			
	If the answer to Number 9 above is YES, please complete Schedule B and attach.					
CERTIFICATION OF ACCURACY						
I hereby certify that the information contained herein is true and correct to the best of my knowle						
information, and belief; that all reportable expenditures have been included herein; and that no informati						
	required by the Lobbyist Disclosure Act [LSA-R.S. 24:50 et seq.] has been deliberately omitted.					
Signature of Libbyist						
	Form.660; Rav. 03/04					